



# Trades Compressors

## CLASSIC Series

Flow rate 109 to 234 l/min

Pressure 10 bar

# CLASSIC series

We have designed CLASSIC series compressors especially for small, up-and-coming trades businesses. The product range focuses on common sizes allowing us to deliver exceptional value for money with impressive compressed air performance.

## Precision machining

Using the most advanced manufacturing processes and with more than 80 years of experience in precision engineering, KAESER's skill and expertise guarantees products of the very highest quality standards.

## Meticulous assembly

The care that is taken in the production of a compressor block is also taken at every stage of compressor assembly.

## Stainless steel valves

The valve reeds in the corrosion resistant stainless steel valves are fitted with heat dissipating lift limiters to ensure air-tight valve closure and extended service life.

## High-grade lubricating fluid

Every KAESER trades compressor is filled with special high-grade lubricating fluid that virtually eliminates build up of oil-carbon deposits on the valves. In addition, the fluid enables the lubrication change interval to be doubled to approximately 1000 operating hours.

## Assured quality and cutting-edge technology

KAESER CLASSIC compressors are quality products Made in Germany. The LwA and CE symbols guarantee that all compressors conform to legal requirements. CLASSIC series trades compressors are type approved.



## Made in Germany

Equipped with Made in Germany compressor blocks from KAESER, CLASSIC series trades compressors provide exceptional quality and performance. For powers up to 1.5 kW, the motor and compressor casing form a single component. The compressor blocks are manufactured, assembled and tested on-site at the KAESER reciprocating compressor production centre, located at the Coburg plant in Germany. High quality materials and meticulous assembly guarantee maximum compressed air performance and long service life.



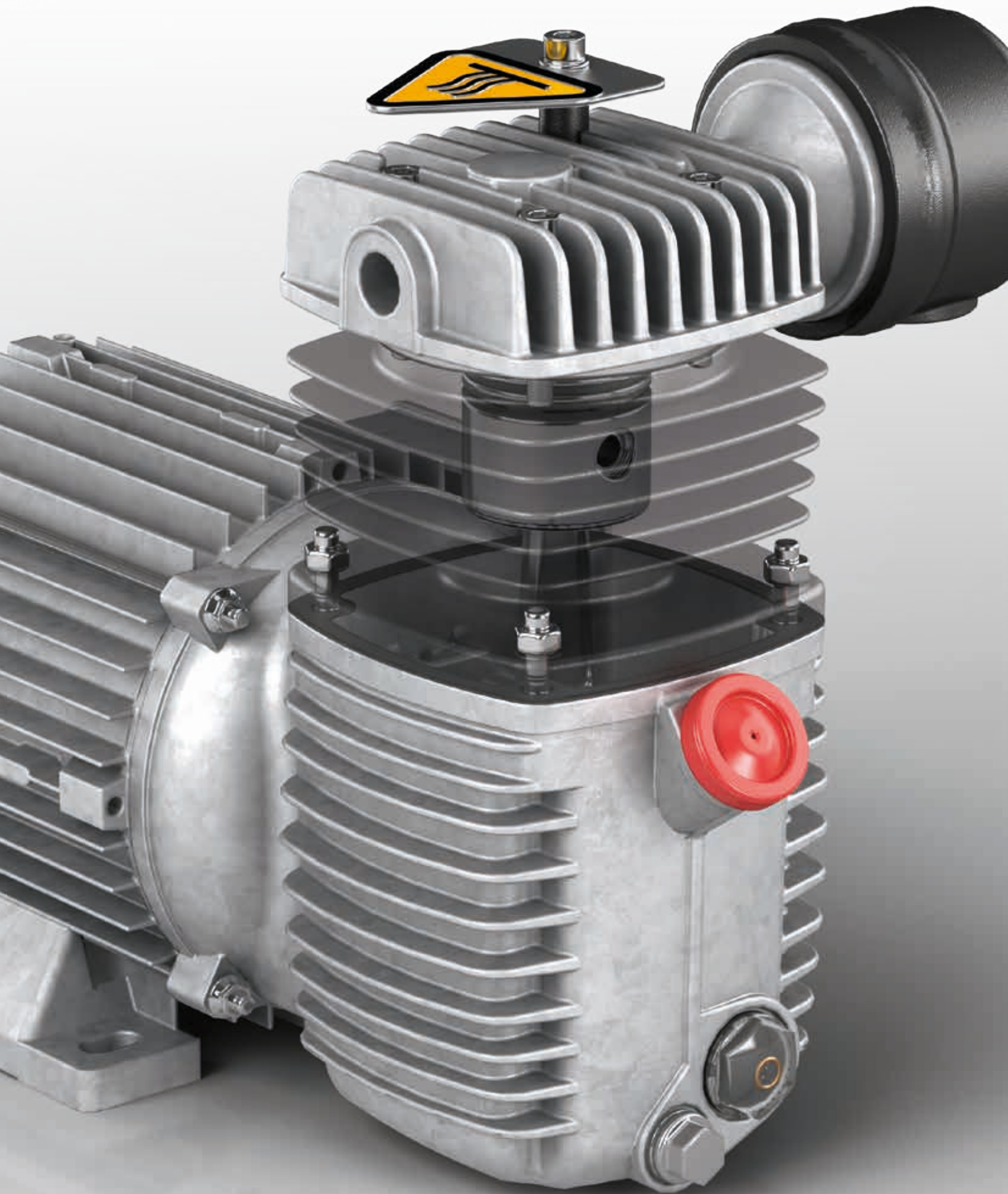


Image: CLASSIC reciprocating compressor block

# CLASSIC –

## Outstanding quality and value

Standardised components and a focus on well-established models ensure that KAESER's CLASSIC series compressors provide outstanding quality, value and performance. Every CLASSIC series compressor is equipped with a durable KAESER compressor block to guarantee optimum reliability and long service life. The compressor package as a whole is also engineered for optimum performance.

High  
quality cylinder

LWA  
97  
dB

CE

Receiver  
Internally coated



Image: CLASSIC 210/50 W



### KAESER compressor block

The heart of the unit, the compressor block, is made in Germany at the Coburg production facility. All KAESER CLASSIC series compressors feature durable pistons, piston rings, conrods, bearings and crank flanges to provide impressive compressed air performance, efficiency and durability.



### Stainless steel valves

The valve reeds in the corrosion resistant stainless steel valves are fitted with heat dissipating lift limiters to assure air-tight valve closure and extended service life.





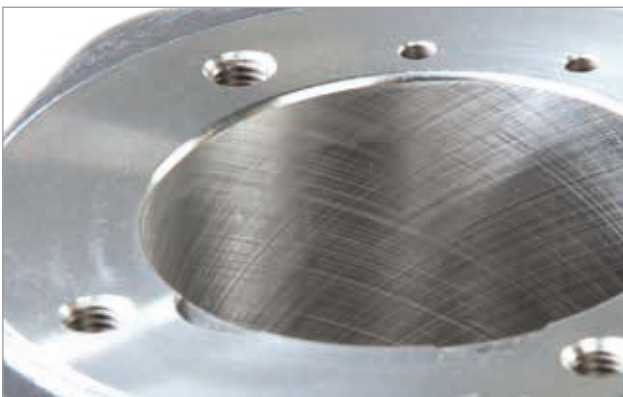
Image: CLASSIC 210/50 W



Image: CLASSIC 320/25 D



Image: CLASSIC mini 210/10 W



### Cross-grinding for durability

The cylinders in all CLASSIC series compressors receive a cross-ground surface as part of the intricate plateau honing process. This cross-ground surface not only improves sliding of the piston within the cylinder, but also reduces oil consumption.



### Precision machining

Using the most advanced manufacturing processes and with more than 80 years of experience in precision engineering, KAESER's skill and expertise guarantees products of the very highest quality.

# CLASSIC – Typical fields of use

CLASSIC series compressors are especially well-suited to automotive tasks as well as to construction and renovation applications. CLASSIC series compressors power the following compressed air tools, amongst many others:

Spray guns, tyre inflators, blow-off guns, impact wrenches and chipping hammers.

High  
quality cylinder

97  
dB

CE

Receiver  
Internally coated



## Optimum tyre pressure

CLASSIC series trades compressors are the perfect choice for quick and easy inflation of car and lorry tyres. With the appropriate tyre inflator, you can be sure that you always have the optimum and correct tyre pressure.



## Precision blowing

In order to blow-off workshop dirt and swarf effectively, you not only need a suitable blow-off gun, but, more importantly, you also need to have the required compressed air available. Needless to say, CLASSIC series trades compressors are the perfect choice for this application – and many more in addition.





### **Impact wrench power**

No matter whether in the workshop or at home, CLASSIC series compressors have all of your workshop needs covered, such as quick and easy tightening and loosening of wheel nuts, with KAESER compressed air and Made in Germany quality.



### **Effortless painting**

Enjoy brilliant results every time for all of your painting jobs with CLASSIC series trades compressors. Paint and transform large surface areas quickly and effortlessly. KAESER has the perfect compressed air solution to cover all of your painting needs.



Image: CLASSIC 320/50 W

## CLASSIC – Quality at a glance

The exceptional quality of KAESER's products is achieved by using the very best materials and components. The sum of all high quality components creates a high quality whole.

The components used in CLASSIC series compressors are of the highest quality standards for which the KAESER name is renowned throughout the world.

The key compressor components are highlighted as follows:

- 1) Silenced air intake filter
- 2) Reciprocating compressor block
- 3) Maintenance-free 1:1 direct drive
- 4) Fan / fan guard
- 5) Pressure switch
- 6) Filter pressure regulator with quick connect
- 7) Pressure relief valve
- 8) Air receiver
- 9) Oil filler port with vent
- 10) Oil drain screw







Image: CLASSIC 320/50 W

## Your advantages



### The best choice for lower compressed air demand

Many workshop businesses use compressed air only intermittently, as they do not require large volumes of compressed air on a continuous basis. In such cases, CLASSIC series trades compressors are the ideal choice. They operate for only as long as compressed air is required and switch off again once the air receiver has been filled - this saves both energy and money.



### Carefree and durable

High-quality materials and precision machining ensure reliable operation and long service intervals (oil changes only required every 2 years or after 1000 hours of operation). CLASSIC series compressors therefore provide complete peace of mind when it comes to ensuring a dependable supply of quality compressed air.



### Energy cost savings

CLASSIC series trades compressors are equipped with 1:1 direct drive. The advantage: virtually zero energy loss between the motor and compressor!

# Technical specifications

Model	Flow rate at 6 bar	Intake volume	Air receiver volume	Max. pressure	Rated power motor	No. of cylinders	Sound pressure level <sup>1)</sup>	Dimensions W x D x H
	l/min	l/min	l	bar	kW		dB(A)	mm
<b>CLASSIC mini 210/10 W</b>	109	210	10	10	1.5	1	73	380 x 420 x 650
<b>CLASSIC 210/25 W</b>	109	210	25	10	1.5	1	74	610 x 310 x 670
<b>CLASSIC 210/50 W</b>	109	210	50	10	1.5	1	74	820 x 400 x 750
<b>CLASSIC 270/25 W</b>	136	270	25	10	1.5	1	75	610 x 310 x 680
<b>CLASSIC 270/50 W</b>	136	270	50	10	1.5	1	76	820 x 400 x 750
<b>CLASSIC 320/25 W</b>	167	320	25	10	1.5	1	77	610 x 310 x 700
<b>CLASSIC 320/25 D</b>	167	320	25	10	1.5	1	77	610 x 310 x 700
<b>CLASSIC 320/50 W</b>	167	320	50	10	1.5	1	76	820 x 400 x 780
<b>CLASSIC 320/50 D</b>	167	320	50	10	1.5	1	76	820 x 400 x 780
<b>CLASSIC 320/90 W</b>	167	320	90	10	1.5	1	77	1080 x 440 x 850
<b>CLASSIC 320/90 D</b>	167	320	90	10	1.5	1	77	1080 x 440 x 850
<b>CLASSIC 460/50 W</b>	234	460	50	10	2.2	1	75	820 x 410 x 860
<b>CLASSIC 460/50 D</b>	234	460	50	10	2.2	1	75	820 x 410 x 850
<b>CLASSIC 460/90 W</b>	234	460	90	10	2.2	1	75,5	1170 x 450 x 920
<b>CLASSIC 460/90 D</b>	234	460	90	10	2.2	1	75,5	1170 x 450 x 910

<sup>1)</sup> Emissions sound power level calculated from the measured average sound power level (Directive 2000/14/EC, Sound measurement basic standard ISO 3744) as per EN ISO 11203 with d=1m, Q2 = Enveloping surface dimension dB.

Flow rate and performance data as per ISO 1217:2009, Annex C



# Tools and accessories

Mass	Hose connection	Power supply (50 Hz)
kg	mm	Voltage
30	6	230 V AC
33	6	230 V AC
41	6	230 V AC
33	6	230 V AC
40	6	230 V AC
34	6	230 V AC
34	6	400 V DC
39	6	230 V AC
39	6	400 V DC
53	6	230 V AC
53	6	400 V DC
64	6	230 V AC
59	6	400 V DC
75	6	230 V AC
66	6	400 V DC

Eco-Set: Paint spray gun, spray gun, tyre inflator, blow gun and hose	Impact wrench	Chipping hammer
Suitable	Suitable for brief use	Not applicable
Suitable	Suitable for brief use	Not applicable
Suitable	Suitable for brief use	Not applicable
Suitable	Suitable for brief use	Not applicable
Suitable	Suitable for brief use	Not applicable
Suitable	Suitable	Suitable for brief use
Suitable	Suitable	Suitable for brief use
Suitable	Suitable	Suitable for brief use
Suitable	Suitable	Suitable for brief use
Suitable	Suitable	Suitable
Suitable	Suitable	Suitable
Suitable	Suitable	Suitable
Suitable	Suitable	Suitable
Suitable	Suitable	Suitable

# The world is our home

As one of the world's largest compressed air system providers and compressor manufacturers, KAESER KOMPRESSOREN is represented throughout the world by a comprehensive network of branches, subsidiary companies and authorised partners in over 100 countries.

With innovative products and services, KAESER KOMPRESSOREN's experienced consultants and engineers help customers to enhance their competitive edge by working in close partnership to develop progressive system concepts that continuously push the boundaries of performance and compressed air efficiency.

Moreover, the decades of knowledge and expertise from this industry-leading system provider are made available to each and every customer via the KAESER group's global computer network.

These advantages, coupled with KAESER's worldwide service organisation, ensure that every product operates at the peak of its performance at all times and provides maximum availability.



## KAESER KOMPRESSOREN SE

P.O. Box 2143 – 96410 Coburg – GERMANY – Tel +49 9561 640-0 – Fax +49 9561 640-130  
e-mail: [productinfo@kaeser.com](mailto:productinfo@kaeser.com) – [www.kaeser.com](http://www.kaeser.com)